

MEASURING TAPE OVERVIEW

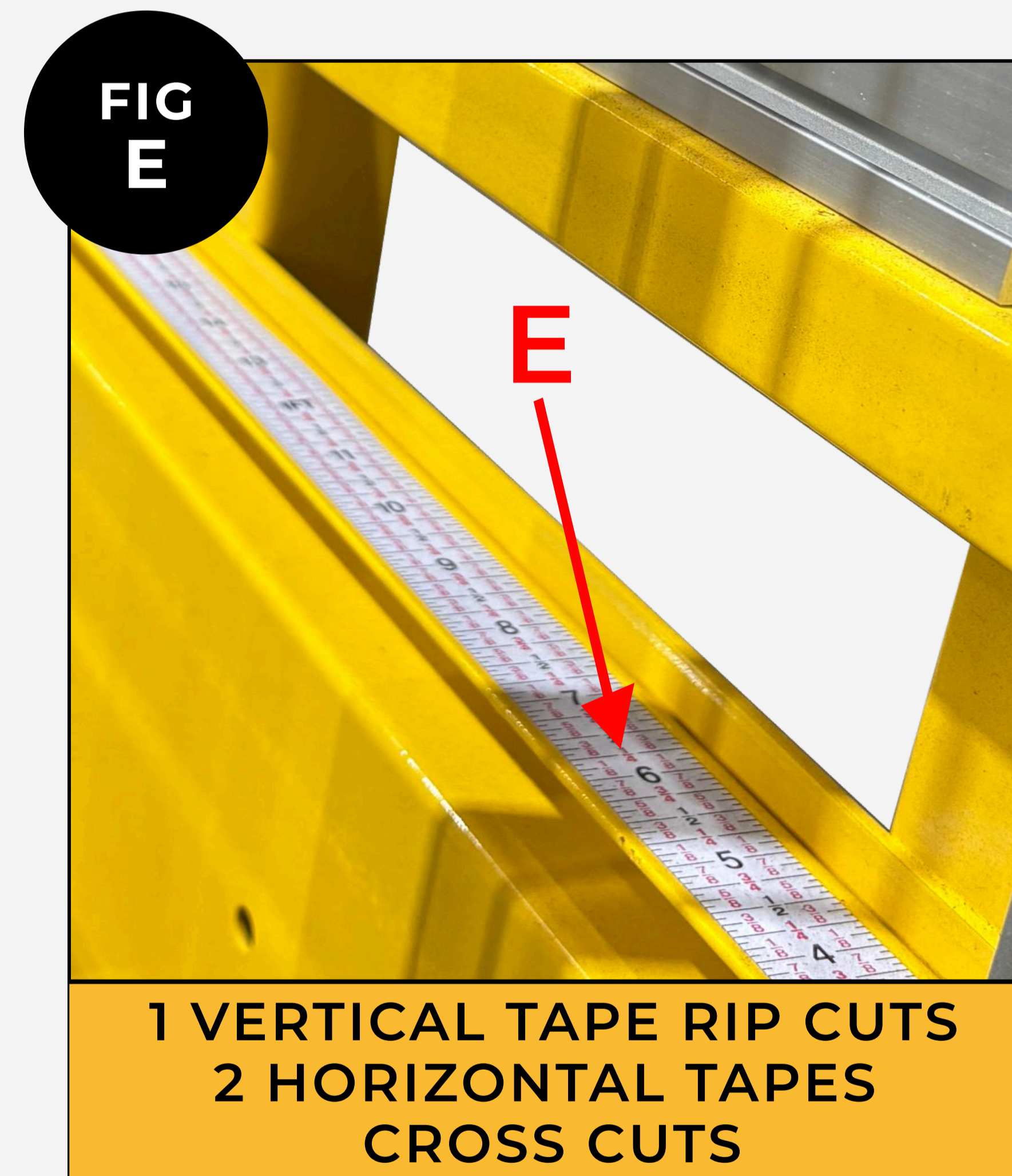
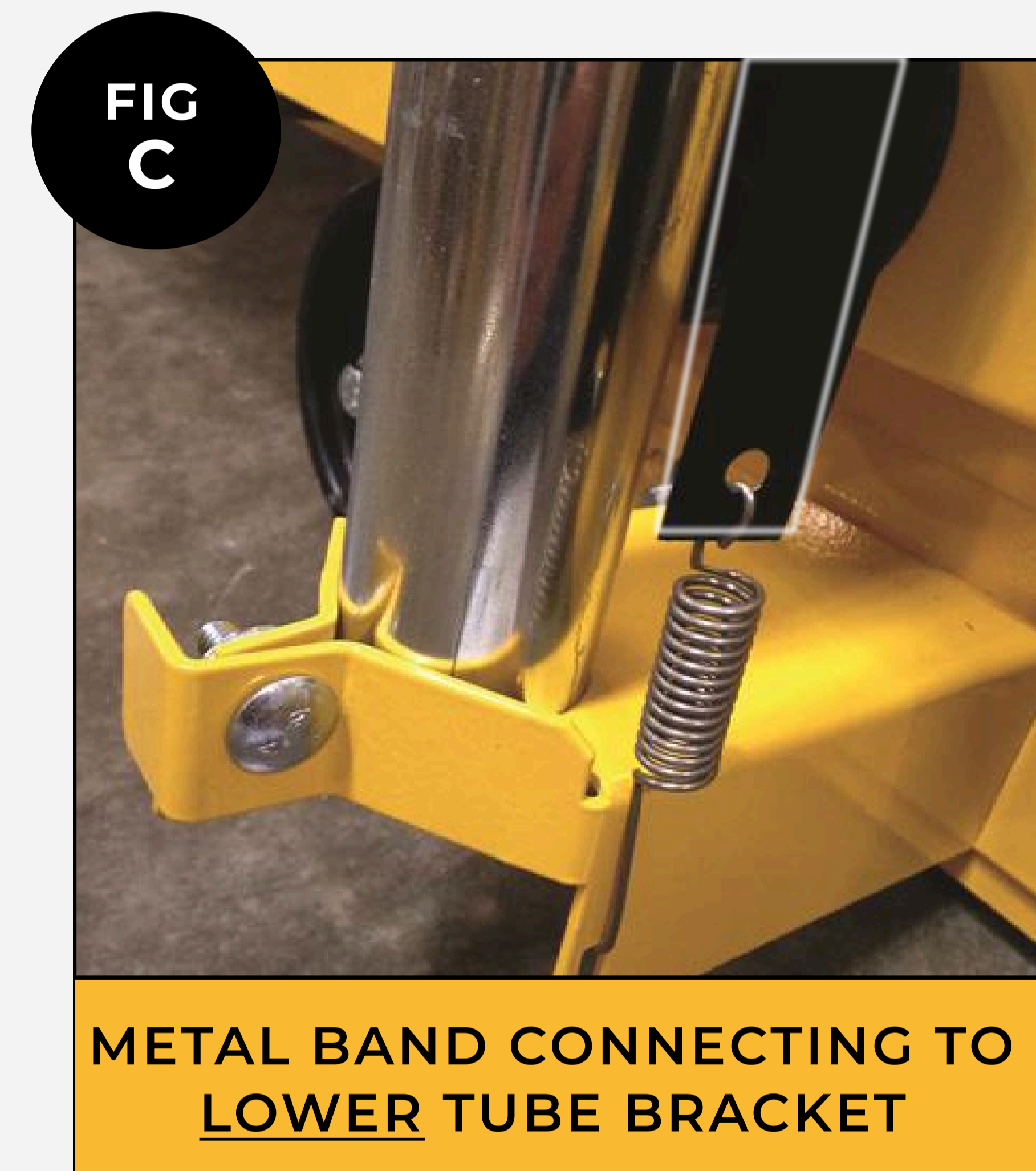
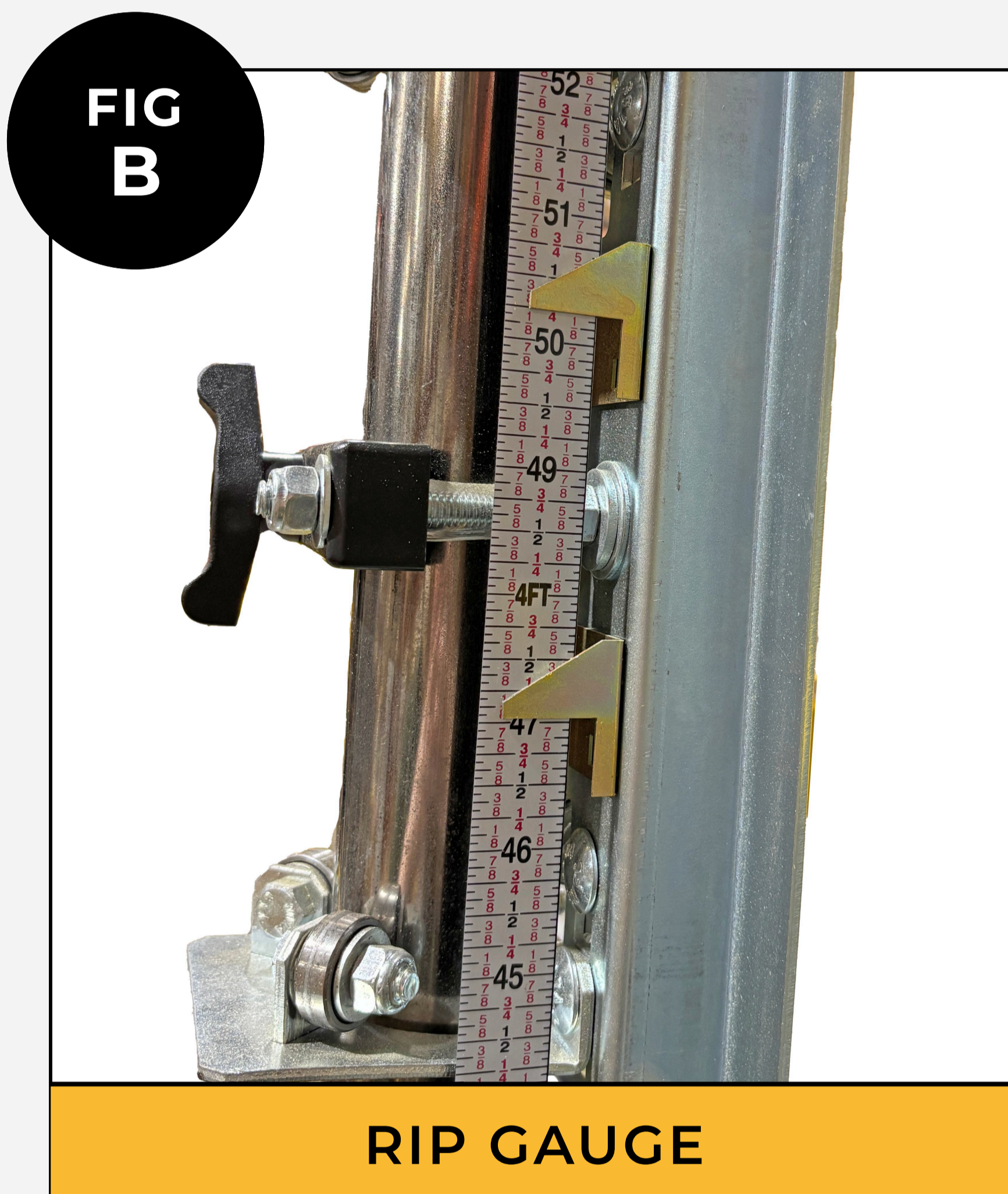
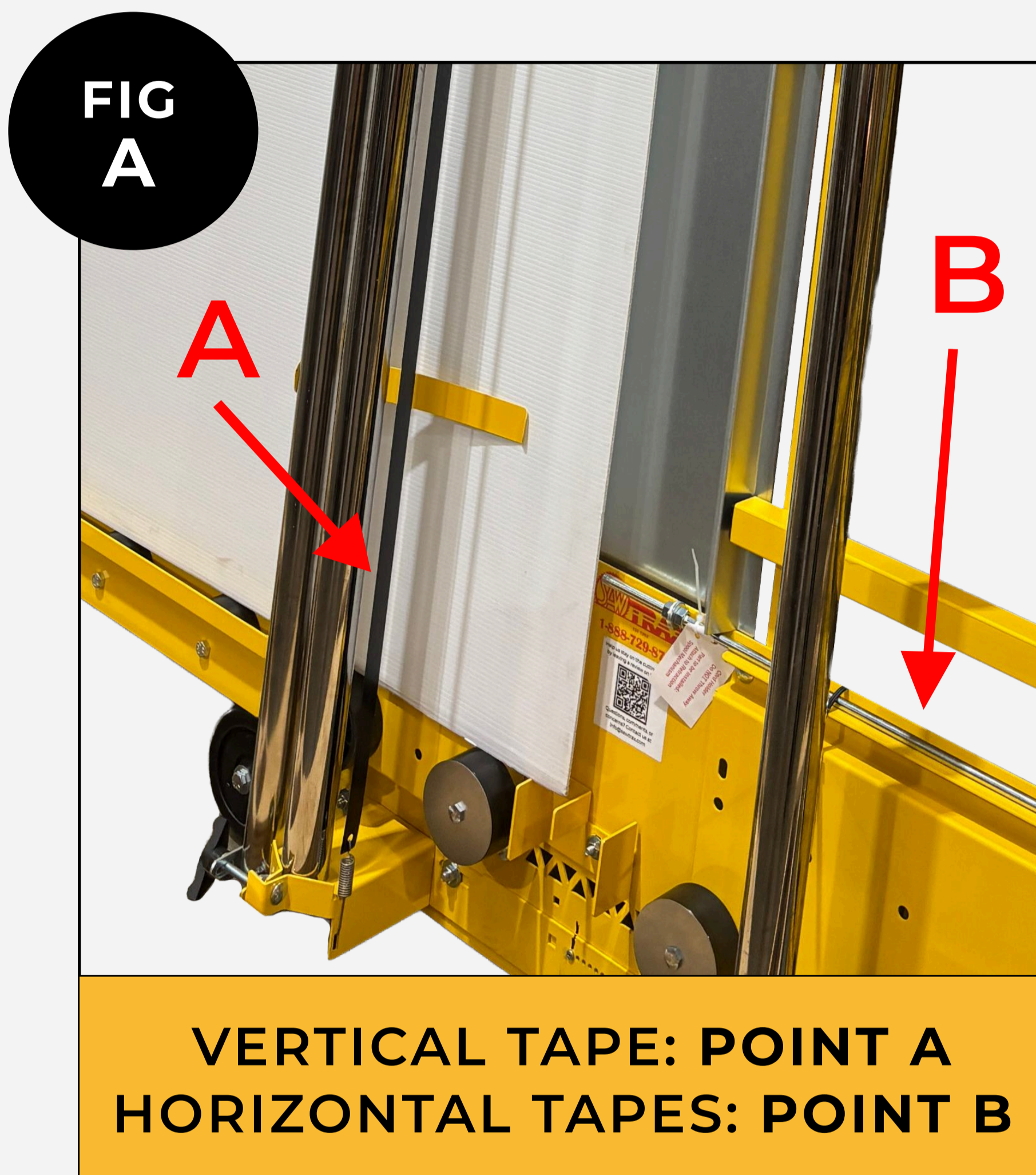
You should receive a varying number of **Measuring Tapes** depending upon your vertical panel saw or parts order. These tapes offer both (Fig A) horizontal and vertical measuring capabilities for fast and accurate cuts.

The **Vertical Tape** is mounted on a black metal band (Rip Gauge) that extends the vertical length of your machine (Fig B). It is connected by a spring to the lower guide tube bracket (Fig C) and by a bolt on the top guide tube bracket (Fig D).

Horizontal Tapes are mounted to the top lip on the lower fence rail on both the left and right sides (if both are purchased) (Fig E).

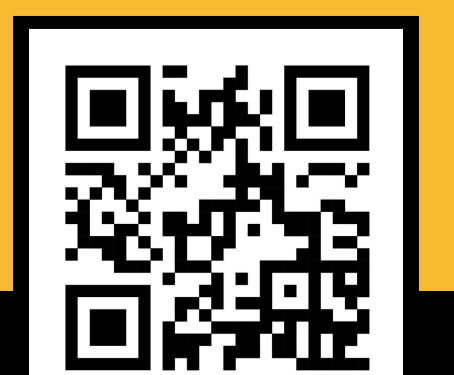
Contents:

- Metal Self Adhesive Measuring Tape(s)



! CAUTION:
It's recommended that you stop & reference the video before proceeding. A visual guide is always helpful.

SCAN QR CODE TO WATCH INSTALL VIDEO



INSTALLATION INSTRUCTIONS

Step 1: PREPARATION

- Unplug the saw to ensure safety
- Ensure saw blade is installed before calibration (fig 1)
- Clean & dry frame and gauge surfaces where your tapes will be installed

Step 2: ESTABLISH REFERENCE LENGTH

- Place a square, known-length board across the rollers
- Measure the board
 - This measurement is your reference point (ex: 32 1/8") (Shown in FIG 2)
- Move the saw carriage down until the blade sits flush against the board
- Mark the frame where the board ends
 - This mark represents your reference length on the machine (Shown in FIG 2)

Step 3: APPLY TAPE

- Find your reference length on the measuring tape (ex: 32 1/8")
- Align that number with the mark you made on the frame
- Peel the backing & press tape down firmly
- Trim excess by folding & snapping (shown in Fig 3)
- Repeat on the opposite lip

Step 4: CALIBRATE RIP POINTERS

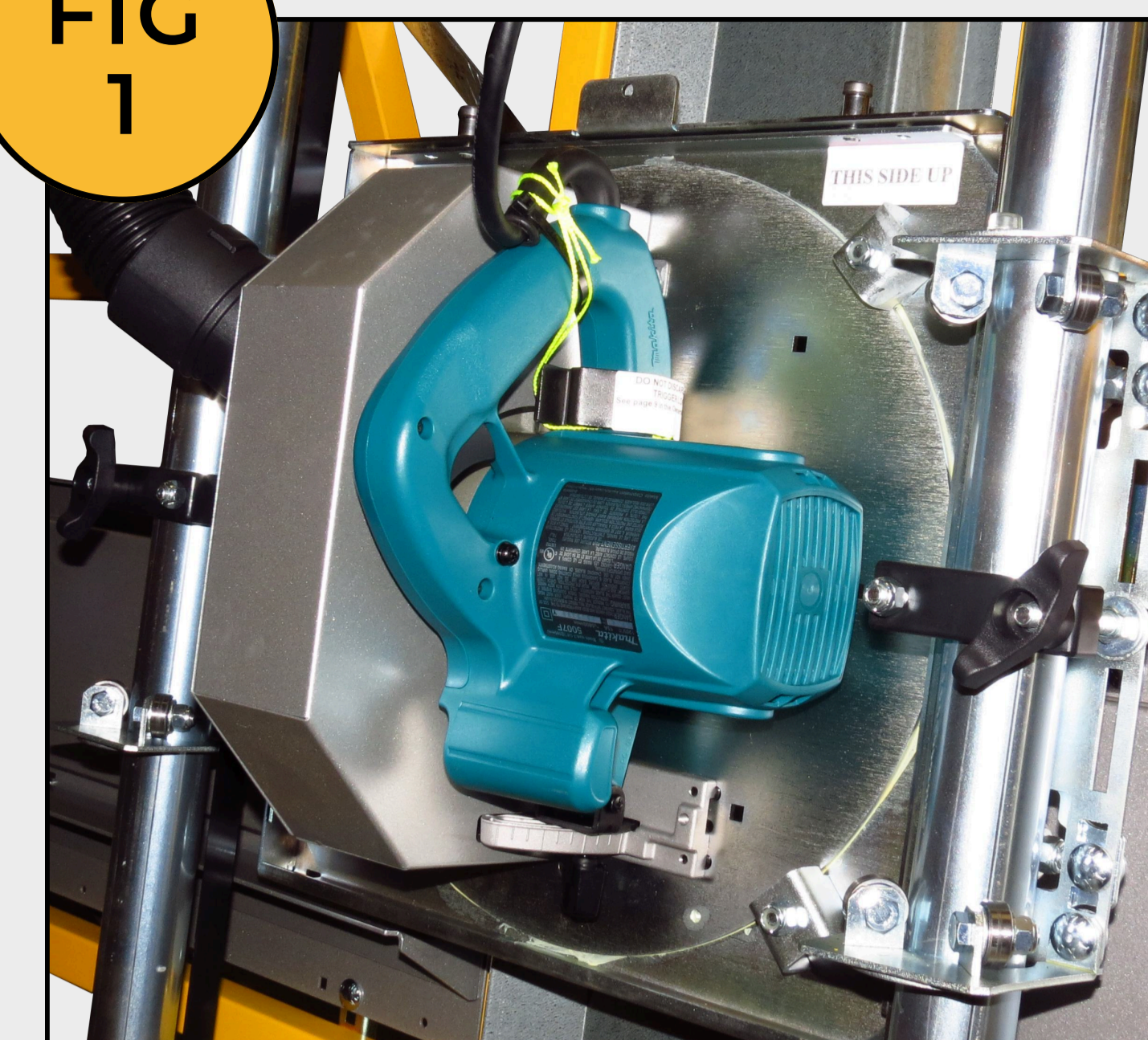
4A. LEFT-TO-RIGHT FEED

- Rotate 90° clockwise
- Slide saw down until blade touches the material
- Align the top rip pointer with the reference length on the tape (fig 4)
 - Hypoid motors: use bottom pointer
- Press tape firmly above/below the blade

4B. RIGHT-TO-LEFT FEED

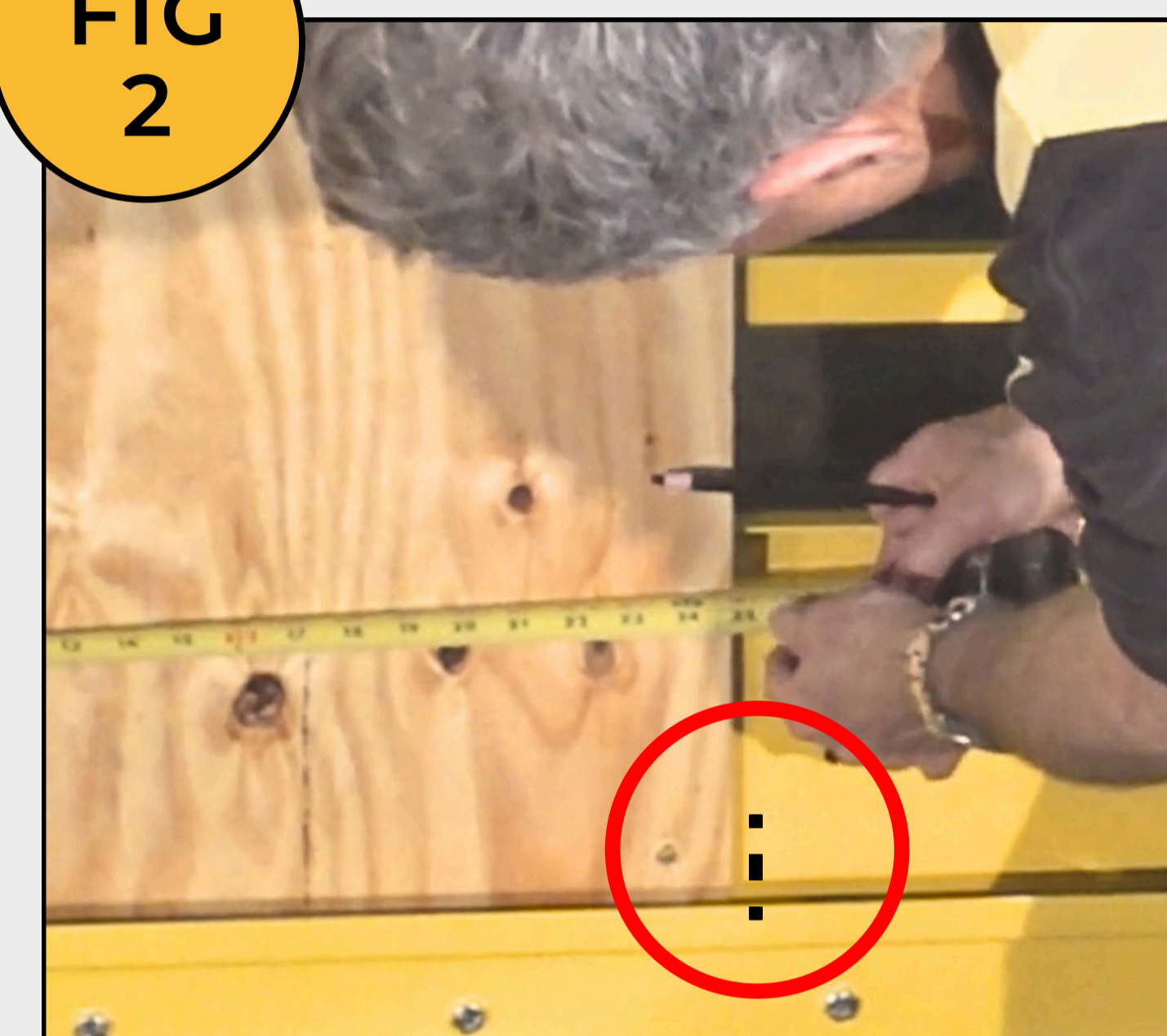
- Rotate motor 180°
- Slide saw down until the blade touches the material again
- Loosen bolts on the bottom rip pointer & align it to the reference length
 - Hypoid motors: adjust top pointer
- Tighten bolts

FIG 1



INSTALL MOTOR IN CARRIAGE

FIG 2



RECORD PANEL LENGTH

FIG 3



TRIM BY FOLDING & SNAPPING

FIG 4



TOP RIP POINTER ALIGNED WITH REFERENCE LENGTH

