

## About the ACM Cutter

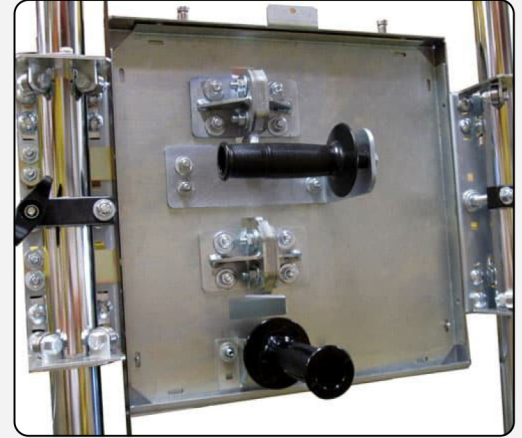
### ACM Cutter

The ACM cutter cuts 3 mm aluminum composite materials without dust.

- a. The insert should only be inserted in a vertical position.
- b. Place and secure your material so it will not move.
  - Use Stop Bar with Block to hold material securely.
  - Firmly hold both handles and pull the insert down, completely through the material.
  - Remove your material so the insert may retract without interference.

Note: We recommend using a Sheet Clamp for best results.

**Be Aware: This insert is not capable of rip-cutting.**



## ACM Blade Replacement

### To install new blades:

1. Set insert upside down.
2. Note orientation of existing blades.
3. Using included Allen wrench, remove existing shoulder bolts and blades.
4. Install new blades. Make sure the blades are positioned with the correct blade overlapping to one side of the other blade, as shown in the picture below. If installed with the overlap on the incorrect side, the cutter will not function properly.

